

NH DACH I-Beam

Roof construction

Thermal protection

$U = 0,096 \text{ W}/(\text{m}^2\text{K})$

Neubau KfW 40*: $U < 0,11 \text{ W}/(\text{m}^2\text{K})$



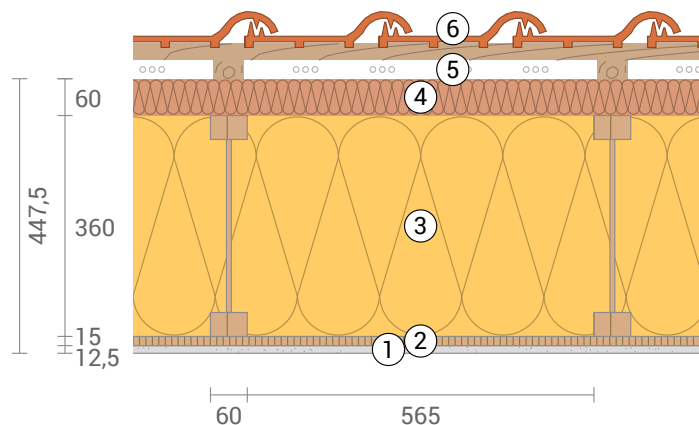
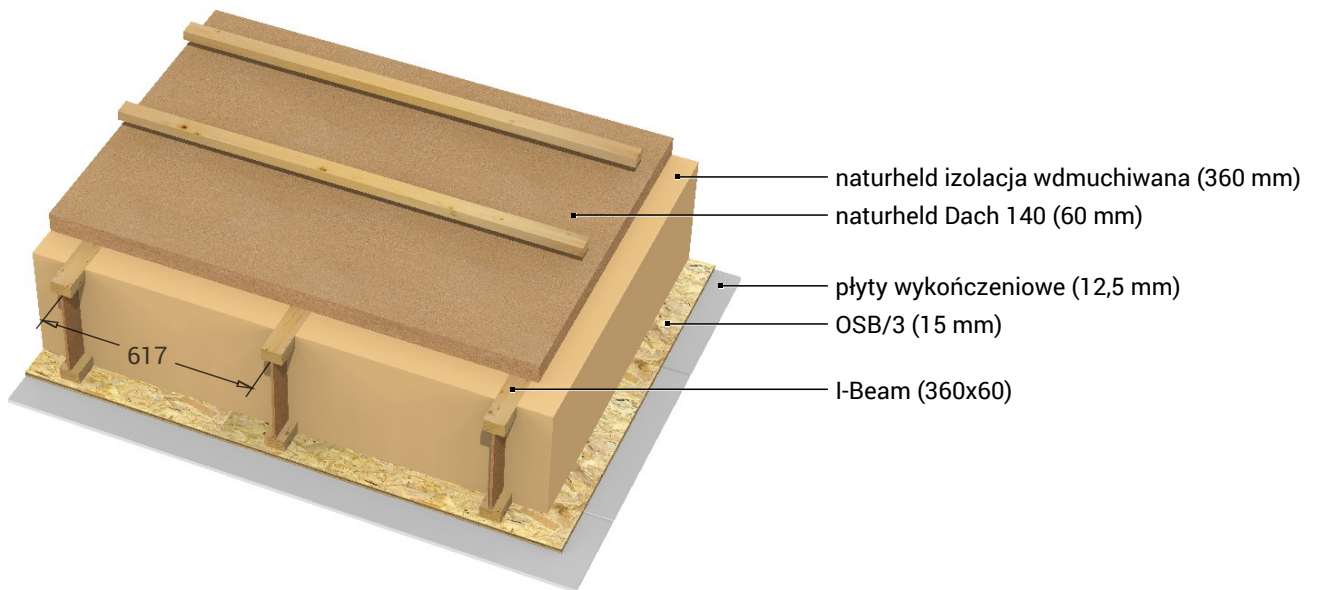
Moisture proofing

Drying reserve: $4187 \text{ g}/\text{m}^2\text{a}$
No condensate



Heat protection

Temperature amplitude damping: >100
phase shift: non relevant
Thermal capacity inside: $48 \text{ kJ}/\text{m}^2\text{K}$



- ① płyty wykończeniowe (12,5 mm)
- ② OSB/3 (15 mm)

- ③ naturheld izolacja wdmuchiwana (360 mm)
- ④ naturheld Dach 140 (60 mm)

- ⑤ Rear ventilated level
- ⑥ Roofing tiles

Inside air : $20,0^\circ\text{C} / 50\%$
Outside air: $-5,0^\circ\text{C} / 80\%$
Surface temperature.: $19,2^\circ\text{C} / -4,9^\circ\text{C}$

sd-value: 3,3 m
Drying reserve: $4187 \text{ g}/\text{m}^2\text{a}$

Thickness: 58,0 cm
Weight: $98 \text{ kg}/\text{m}^2$
Heat capacity: $81 \text{ kJ}/\text{m}^2\text{K}$

- Neubau KfW 40
- BEG Einzelmaßn.
- GEG 2020/24 Bestand
- GEG 2023/24 Neubau

NH DACH I-Beam, $U=0,096 \text{ W}/(\text{m}^2\text{K})$

U-Value calculation according to DIN EN ISO 6946

#	Material	Dicke [cm]	λ [W/mK]	R [m ² K/W]
	Thermal contact resistance inside (Rsi)			0,100
1	plyty wykończeniowe	1,25	0,250	0,050
2	OSB/3	1,50	0,130	0,115
3	naturheld izolacja wdmuchiwana	36,00	0,038	9,474
	Hartfasersteg (Width: 0,8 cm)	28,20	0,308	0,916
	Furnierschichtholzgurt (Width: 6 cm)	3,90	0,130	0,300
	Furnierschichtholz (Width: 6 cm)	3,90	0,130	0,300
4	naturheld Dach 140	6,00	0,041	1,463
	Thermal contact resistance outside (Rse)			0,100

Thermal contact resistances have been taken from DIN 6946 Table 7.

Rsi: heat flow direction upwards

Rse: heat flow direction upwards, outside: Rear ventilated roofing

Upper limit of thermal resistance $R_{\text{tot;upper}} = 10,839 \text{ m}^2\text{K}/\text{W}$.

Lower limit of thermal resistance $R_{\text{tot;lower}} = 10,297 \text{ m}^2\text{K}/\text{W}$.

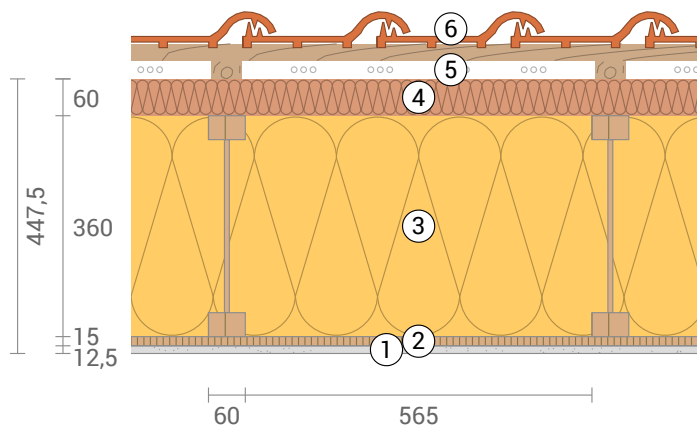
Check applicability: $R_{\text{tot;upper}} / R_{\text{tot;lower}} = 1,053$ (maximum allowed: 1,5)

The procedure may be used.

Thermal resistance $R_{\text{tot}} = (R_{\text{tot;upper}} + R_{\text{tot;lower}})/2 = 10,57 \text{ m}^2\text{K}/\text{W}$

Estimated maximum relative uncertainty according to section 6.7.2.5: 2,6%

Heat transfer coefficient $U = 1/R_{\text{tot}} = 0,09 \text{ W}/(\text{m}^2\text{K})$



NH DACH I-Beam, U=0,096 W/(m²K)

LCA

Heat loss: 7 kWh/m² per heating season



Amount of heat that escapes through one square meter of this component during the heating period. Please note: Due to internal and solar gains, the heating demand is lower than the heat loss.

Primary energy (non renewable): 218 kWh/m²



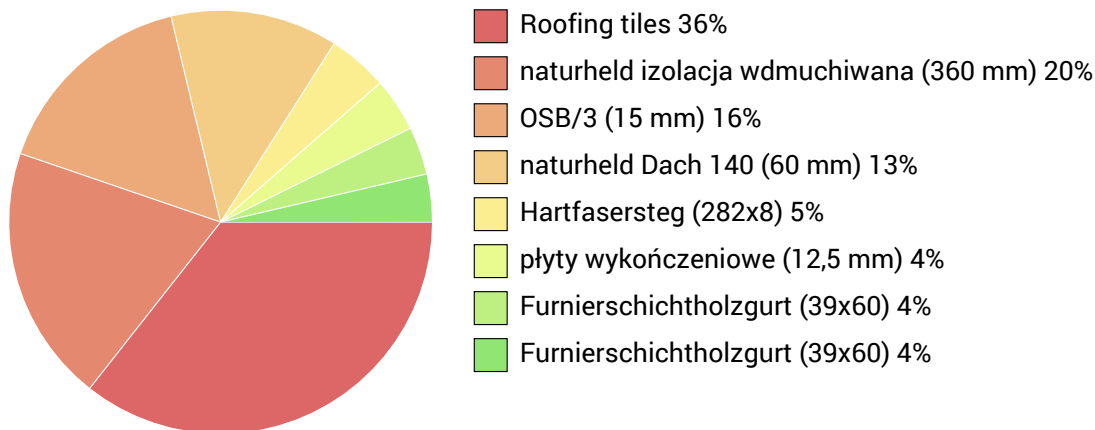
Non-renewable primary energy (= energy from fossil fuels and nuclear energy) that was used to produce the new building materials ("cradle to gate").

Green house gas potential: -19 kg CO₂ Äqv./m²

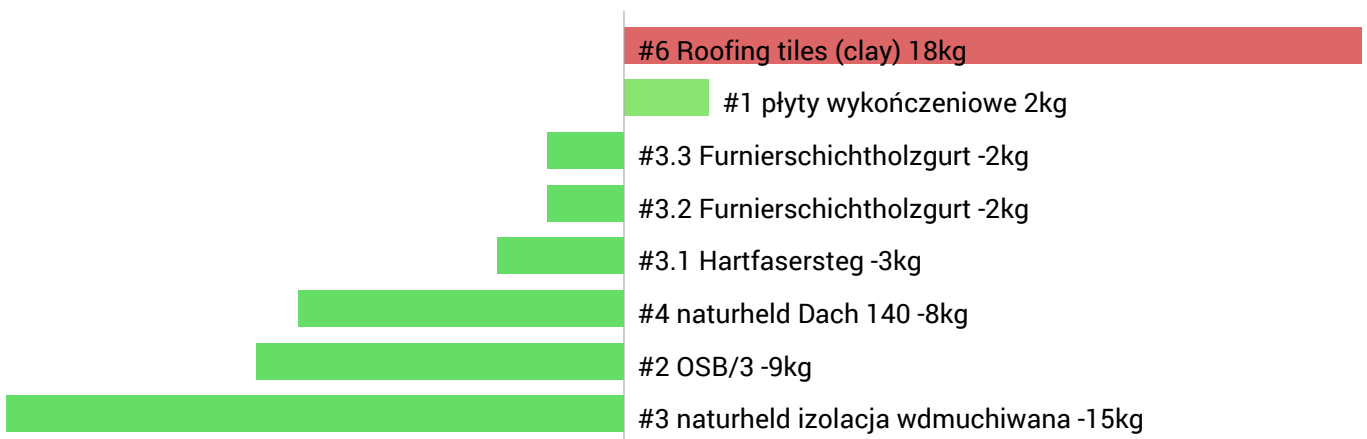


For the production of the building materials used, more greenhouse gases were withdrawn from the atmosphere than emitted.

Composition of non-renewable primary energy of production:

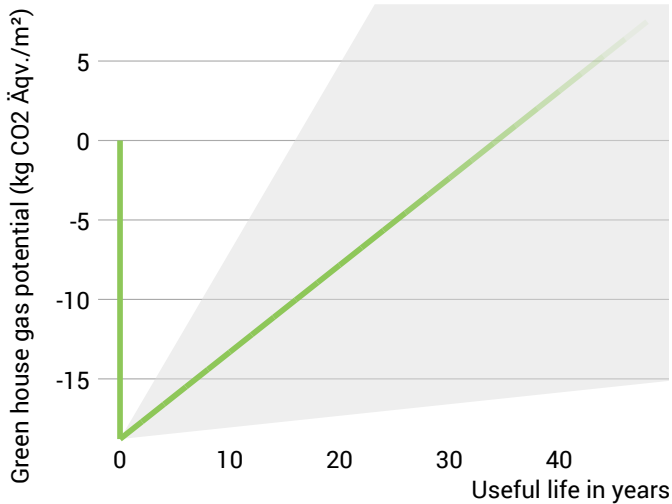


Composition of the greenhouse potential of production:



NH DACH I-Beam, $U=0,096 \text{ W}/(\text{m}^2\text{K})$

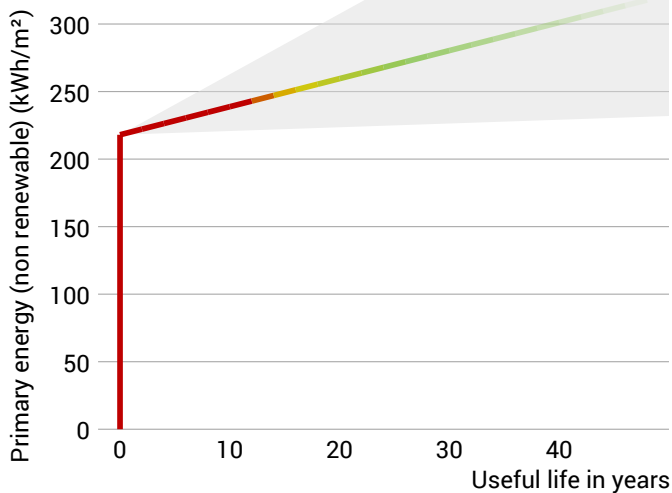
Global warming potential and primary energy for construction and use



The **left figure** shows the global warming potential of the production of the component in the vertical part of the curve. Greenhouse gas emissions (through heating) arising during use of the building are indicated by the upward curve.

The **figure at the bottom left** shows the non-renewable primary energy expenditure for the production of the component in the vertical part of the curve. The primary energy required during use of the building (through heating) is represented by the upward curve.

The longer the component is used unchanged, the more environmentally friendly it is, because the production costs contribute less to the total emissions (indicated by the color of the curve).



Due to unknown solar and internal gains, the heating demand can only be estimated. Accordingly, primary energy consumption and global warming potential during the use phase are only vaguely known. For the estimation it was assumed that solar and internal profits contribute with $4 \text{ kWh}/\text{a}/\text{m}^2$ component area. The light gray area indicates the area in which the curve is located with great certainty. For heat generation, a primary energy input of $0,60 \text{ kWh}$ per kWh of heat and a global warming potential of $0,16 \text{ kg CO}_2 \text{ eq}/\text{m}^2$ per kWh of heat was used. Heat source: Heat pump (air-water).

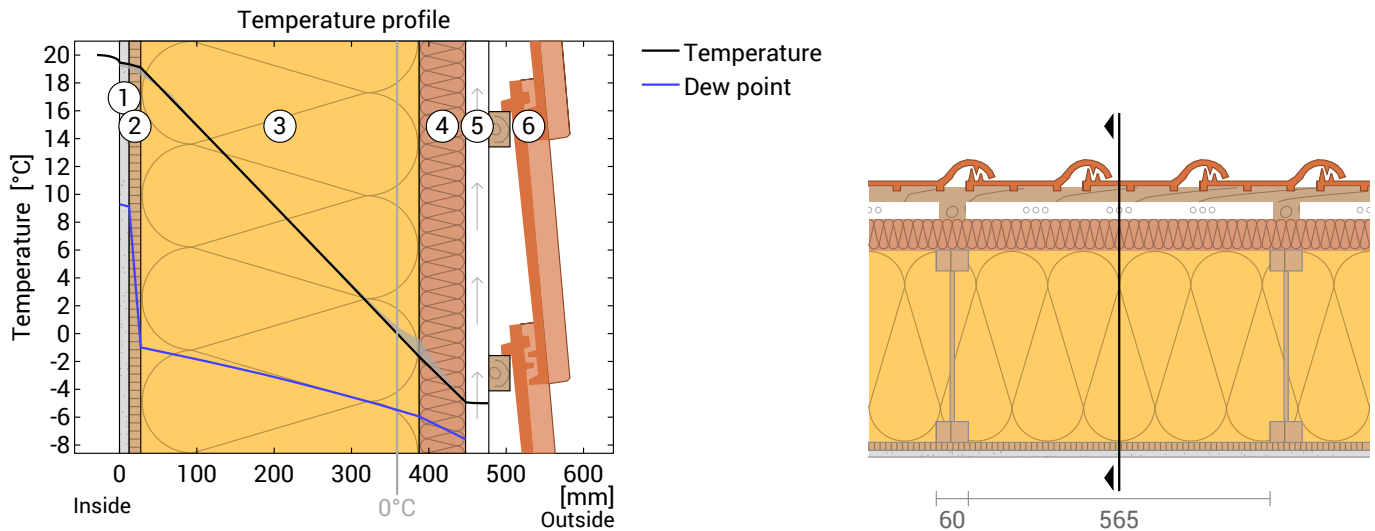
Hints

Calculated for the location DIN V 18599, heating period from Mid of October to End of April. The calculation is based on monthly average temperatures. Source: DIN V 18599-10:2007-02

The climate and energy data on which this calculation is based can, in some cases, show considerable fluctuations and, in individual cases, deviate considerably from the actual value.

NH DACH I-Beam, U=0,096 W/(m²K)

Temperature profile



- ① płyty wykończeniowe (12,5 mm) ③ naturheld izolacja wdmuchiwana ... ⑤ Rear ventilated level
 ② OSB/3 (15 mm) ④ naturheld Dach 140 (60 mm) ⑥ Roofing tiles

Left: Temperature and dew-point temperature at the place marked in the right figure. The dew-point indicates the temperature, at which water vapour condensates. As long as the temperature of the component is everywhere above the dew point, no condensation occurs. If the curves have contact, condensation occurs at the corresponding position.

Right: The component, drawn to scale.

Layers (from inside to outside)

#	Material	λ [W/mK]	R [m ² K/W]	Temperatur [°C]		Weight [kg/m ²]
				min	max	
	Thermal contact resistance*		0,250	19,2	20,0	
1	1,25 cm płyty wykończeniowe	0,250	0,050	19,0	19,5	8,5
2	1,5 cm OSB/3	0,130	0,115	18,5	19,3	9,3
3	36 cm naturheld izolacja wdmuchiwana	0,038	9,474	-1,7	19,1	13,3
	28,2 cm Hartfasersteg (Width: 0,8 cm)	0,308	0,916	1,0	17,0	3,2
	3,9 cm Furnierschichtholzgurt (Width: 6 cm)	0,130	0,300	16,9	18,7	1,9
	3,9 cm Furnierschichtholzgurt (Width: 6 cm)	0,130	0,300	-0,5	1,0	1,9
4	6 cm naturheld Dach 140	0,041	1,463	-4,9	-0,4	8,4
	Thermal contact resistance*		0,040	-5,0	-4,9	
5	Rear ventilated level (outside air)			-5,0	-5,0	0,0
6	Roofing tiles (clay)			-5,0	-5,0	51,5
	58,05 cm Whole component		10,427			98,0

*Thermal contact resistances according to DIN 4108-3 for moisture protection and temperature profile. The values for the U-value calculation can be found on the page 'U-value calculation'.

Surface temperature inside (min / average / max): 19,2°C 19,4°C 19,5°C
 Surface temperature outside (min / average / max): -4,9°C -4,9°C -4,9°C

NH DACH I-Beam, $U=0,096 \text{ W}/(\text{m}^2\text{K})$

Moisture proofing

For the calculation of the amount of condensation water, the component was exposed to the following constant climate for 90 days: inside: 20°C und 50% Humidity; outside: -5°C und 80% Humidity. This climate complies with DIN 4108-3.

This component is free of condensate under the given climate conditions.

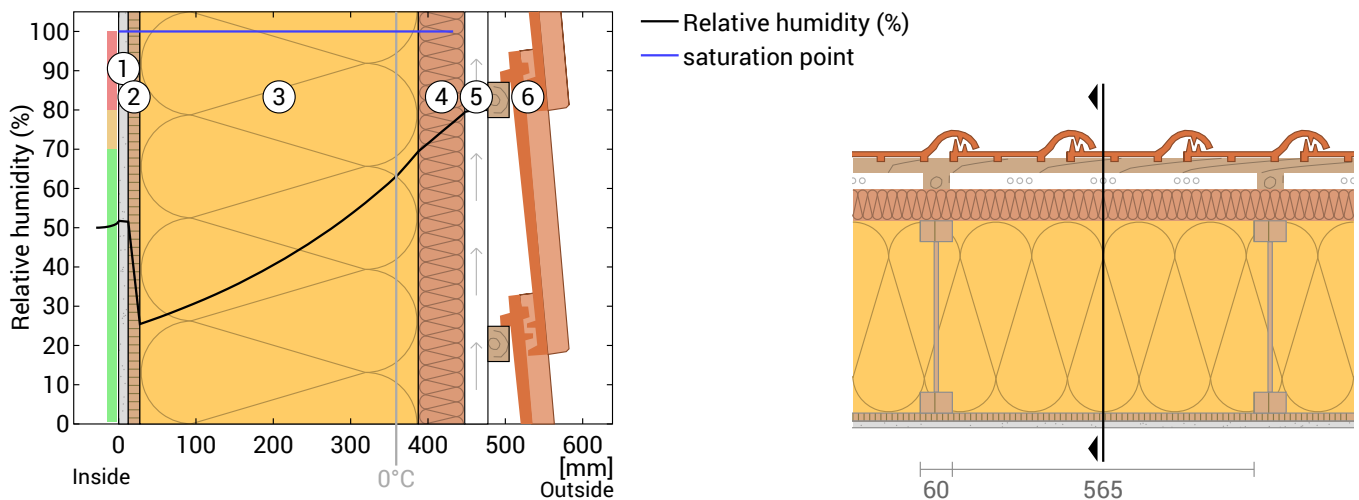
Drying reserve according to DIN 4108-3:2001: 4187 g/(m²a)
At least required by DIN 68800-2: 250 g/(m²a)

#	Material	sd-value [m]	Condensate		Weight
			[kg/m ²]	[Gew.-%]	[kg/m ²]
1	1,25 cm płyty wykończeniowe	0,05	-	-	8,5
2	1,5 cm OSB/3	2,25	-	-	9,3
3	36 cm naturheld izolacja wdmuchiwana	0,72	-	-	13,3
	28,2 cm Hartfasersteg (Width: 0,8 cm)	2,82	-	-	3,2
	3,9 cm Furnierschichtholzgurt (Width: 6 cm)	0,78	-	-	1,9
	3,9 cm Furnierschichtholzgurt (Width: 6 cm)	1,95	-	-	1,9
4	6 cm naturheld Dach 140	0,18	-	-	8,4
	58,05 cm Whole component	3,33	0	-	98,0

Humidity

The temperature of the inside surface is 19,2 °C leading to a relative humidity on the surface of 53%. Mould formation is not expected under these conditions.

The following figure shows the relative humidity inside the component.



- ① płyty wykończeniowe (12,5 mm) ③ naturheld izolacja wdmuchiwana ... ⑤ Rear ventilated level
② OSB/3 (15 mm) ④ naturheld Dach 140 (60 mm) ⑥ Roofing tiles

Notes: Calculation using the Ubakus 2D-FE method. Convection and the capillarity of the building materials were not considered. The drying time may take longer under unfavorable conditions (shading, damp / cool summers) than calculated here.

NH DACH I-Beam, $U=0,096 \text{ W}/(\text{m}^2\text{K})$

Moisture protection in accordance with DIN 4108-3:2018 Appendix A

This moisture proofing is only valid for **non-air-conditioned** residential buildings.

In the case of roof structures with **tile coverings and wooden gratings**, this standard may not be applied. Whether this construction falls under it, is to be examined by the planner.

Please note the hints at the end of these moisture proofing calculations.

#	Material	λ [W/mK]	R [m ² K/W]	sd [m]	ρ [kg/m ³]	T [°C]	ps [Pa]	Σ sd [m]
Thermal contact resistance			0,250					
1	1,25 cm płyty wykończeniowe	0,250	0,050	0,05	680	19,45	2260	0
2	1,5 cm OSB/3	0,130	0,115	2,25	620	19,34	2244	0,05
3	36 cm naturheld izolacja wdmuchiwana	0,038	9,474	0,72	38	19,09	2208	2,3
4	6 cm naturheld Dach 140	0,041	1,463	0,18	140	-1,70	530	3,02
Thermal contact resistance			0,040			-4,91	404	3,2

Temperature (T), vapor saturation pressure (ps), and the sum of the sd-values (Σ sd) apply to the layer boundary.

Relative air humidity on the surface

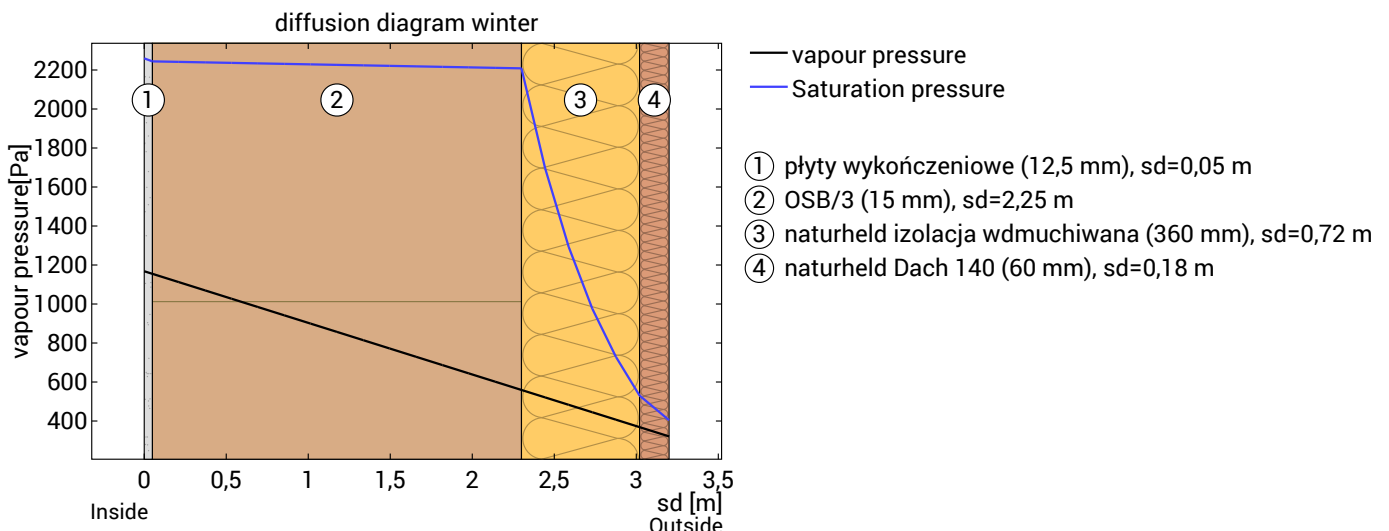
The relative humidity on the interior surface is 52%. Requirements for the prevention of building material corrosion depend on material and coating and have not been investigated.



Dew period (winter)

Boundary conditions

Vapor pressure inside at 20°C and 50% humidity	$p_i = 1168 \text{ Pa}$
Vapor pressure outside at -5°C and 80% humidity	$p_e = 321 \text{ Pa}$
Duration of condensation period (90 days)	$t_c = 7776000 \text{ s}$
Water vapor diffusion coefficient in static air	$\delta_0 = 2.0\text{E-}10 \text{ kg}/(\text{m}^*\text{s}*\text{Pa})$
sd-value (Whole component.)	$s_{de} = 3,20 \text{ m}$



The section under investigation is free of condensate under the given climate conditions.



Calculate evaporation potential for the drying reserve in the dew period for the plane with the lowest evaporation potential:

$s_d=3,02 \text{ m}$; $x=38,75 \text{ cm}$; $p_s=530 \text{ pa}$:

Layer boundary between naturheld izolacja wdmuchiwana and naturheld Dach 140

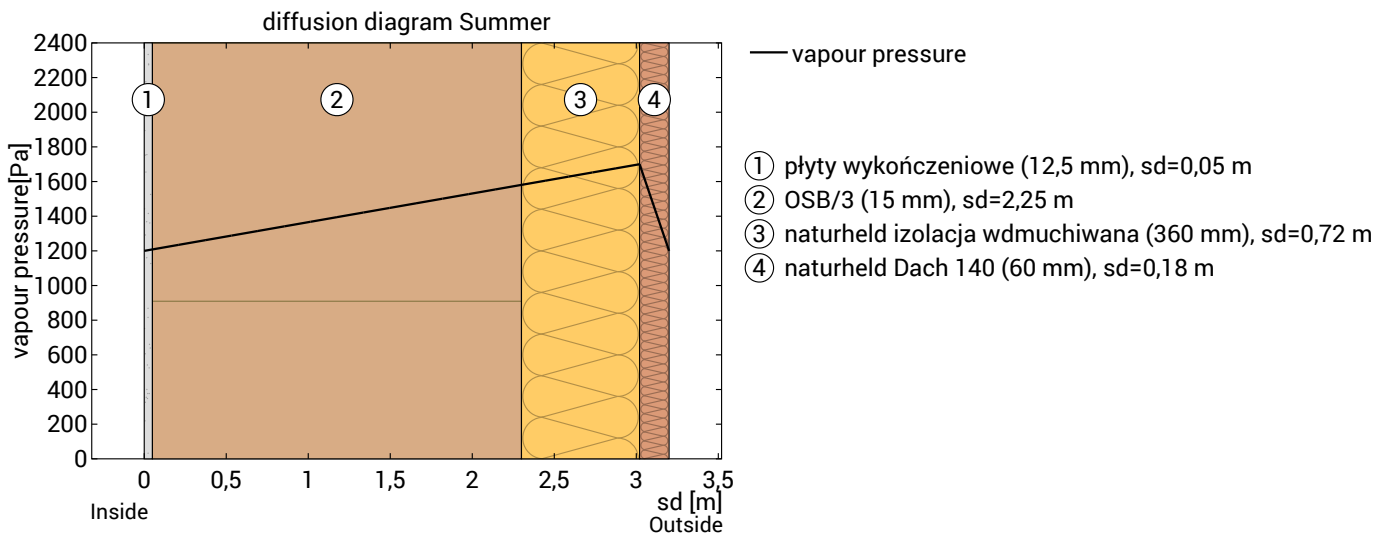
$$M_{ev}, T_{a\text{periode}} = t_c * \delta_0 * ((p_s - p_i) / s_{d_{ev}} + (p_s - p_e) / (s_{d_e} - s_{d_{ev}})) = 1,481 \text{ kg}/\text{m}^2$$

NH DACH I-Beam, $U=0,096 \text{ W}/(\text{m}^2\text{K})$

Evaporation period (summer)

Boundary conditions

Interior vapor pressure	$p_i = 1200 \text{ Pa}$
Exterior vapor pressure	$p_e = 1200 \text{ Pa}$
Saturation vapour pressure in the condensation area	$p_s = 1700 \text{ Pa}$
Length of drying season (90 days)	$t_{ev} = 7776000 \text{ s}$
sd-values remain unchanged.	



Condensate-free component: The maximum possible evaporation mass for the drying reserve is calculated. Consider the level that has the lowest evaporation potential in the dew period, at $s_d=3,02 \text{ m}$; $x=38,75 \text{ cm}$:

Layer boundary between naturheld izolacja wdmuchiwana and naturheld Dach 140

Evaporation mass: $M_{ev} = \delta_0 * t_{ev} * [(p_s - p_i)/s_d + (p_s - p_e)/(s_d - s_{de})] = 4,58 \text{ kg}/\text{m}^2$

Drying reserve (DIN 68800-2)

Using the block climate from DIN 4108-3:2001 for the calculation of the drying reserve. This climate was used when the limits were set in DIN 68800-2.

#	Material	λ [W/mK]	R [m ² K/W]	s_d [m]	ρ [kg/m ³]	T [°C]	p_s [Pa]	Σs_d [m]
Thermal contact resistance			0,100					
1	1,25 cm płyty wykończeniowe	0,250	0,050	0,05	680	19,73	2300	0
2	1,5 cm OSB/3	0,130	0,115	2,25	620	19,60	2281	0,05
3	36 cm naturheld izolacja wdmuchiwana	0,038	9,474	0,72	38	19,29	2238	2,3
4	6 cm naturheld Dach 140	0,041	1,463	0,18	140	-5,90	371	3,02
Thermal contact resistance			0,080					
						-9,79	264	3,2

Temperature (T), vapor saturation pressure (p_s), and the sum of the s_d -values (Σs_d) apply to the layer boundary.

Dew period (winter)

Boundary conditions

Vapor pressure inside at 20°C and 50% humidity	$p_i = 1168 \text{ Pa}$
Vapor pressure outside at -10°C and 80% humidity	$p_e = 208 \text{ Pa}$
Duration of condensation period (60 days)	$t_c = 5184000 \text{ s}$
Water vapor diffusion coefficient in static air	$\delta_0 = 1.852\text{E-}10 \text{ kg}/(\text{m}^2\text{sPa})$
sd-value (Whole component.)	$s_{de} = 3,20 \text{ m}$

The section under investigation is free of condensate under the given climate conditions.

NH DACH I-Beam, $U=0,096 \text{ W}/(\text{m}^2\text{K})$

Calculate evaporation potential for the drying reserve in the dew period for the plane with the lowest evaporation potential:
 $s_d=3,02 \text{ m}$; $x=38,75 \text{ cm}$; $p_s=371 \text{ pa}$:

Layer boundary between naturheld izolacja wdmuchiwana and naturheld Dach 140

$$M_{ev, \text{Tauperiode}} = t_c * \delta_0 * ((p_s - p_i) / s_{d_{ev}} + (p_s - p_e) / (s_{d_e} - s_{d_{ev}})) = \mathbf{0,618 \text{ kg/m}^2}$$

Evaporation period (summer)

Boundary conditions

Interior vapor pressure	$p_i = 982 \text{ Pa}$
Exterior vapor pressure	$p_e = 982 \text{ Pa}$
Saturation vapour pressure in the condensation area	$p_s = 1403 \text{ Pa}$
Length of drying season (90 days)	$t_{ev} = 7776000 \text{ s}$

s_d -values remain unchanged.

Condensate-free component: The maximum possible evaporation mass for the drying reserve is calculated. Consider the level that has the lowest evaporation potential in the dew period, at $s_d=3,02 \text{ m}$; $x=38,75 \text{ cm}$:

Layer boundary between naturheld izolacja wdmuchiwana and naturheld Dach 140

$$\text{Evaporation mass: } M_{ev} = \delta_0 * t_{ev} * [(p_s - p_i) / s_d + (p_s - p_e) / (s_{d_e} - s_d)] = \mathbf{3,57 \text{ kg/m}^2}$$

Dew-water-free component: The evaporation potential of the dew period is also taken into account.

$$\text{Drying reserve: } M_r = (M_{ev} + M_{ev, \text{Tauperiode}}) * 1000 = \mathbf{4187 \text{ g/m}^2/\text{a}}$$

Minimum requested for roofs: $250 \text{ g/m}^2/\text{a}$



Evaluation according to DIN 4108-3

The component is permissible regarding the moisture protection.

Hints

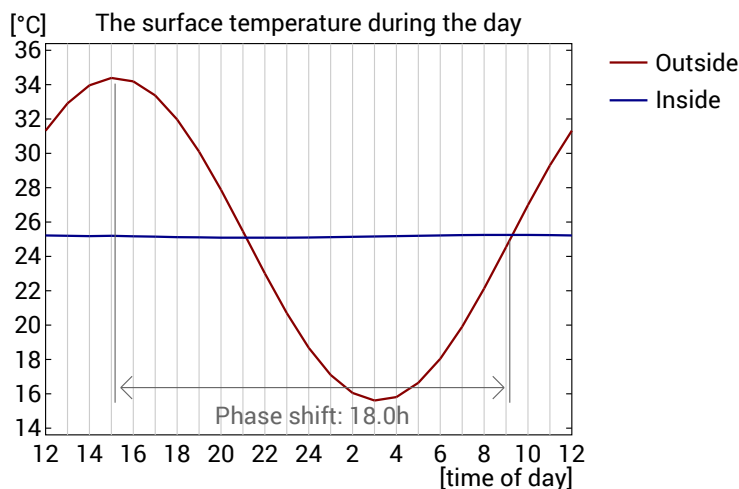
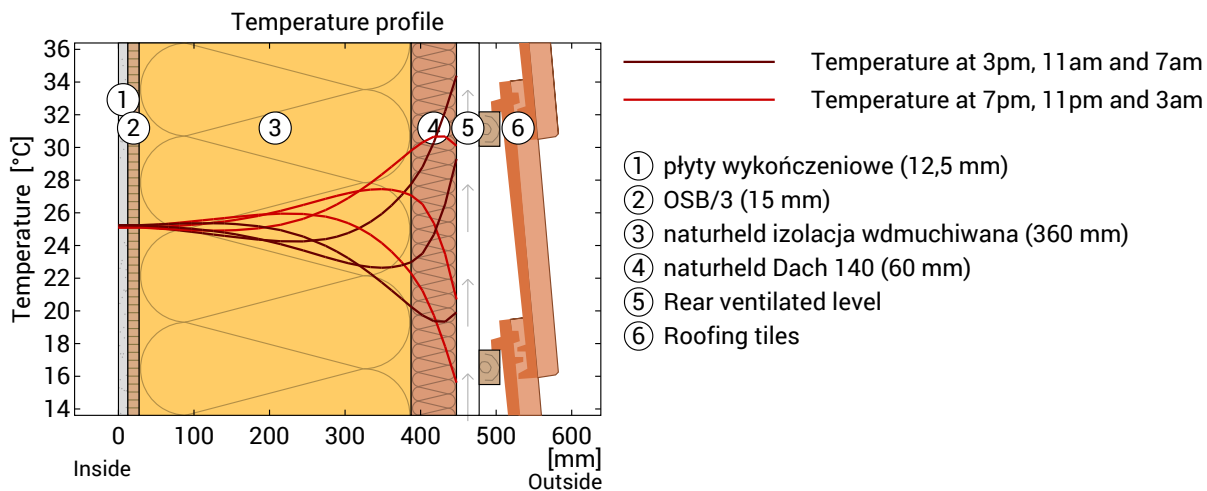
In the case of inhomogeneous constructions, such as skeleton-, stand- or frame constructions, as well as in wooden beam, rafter or half-timbered constructions or the like, the one-dimensional diffusion calculations are only to be demonstrated for the compartment area. Exceptional cases are special constructions in which, for example, The diffusion-inhibiting layer is also laid section-wise over the outer area. In these exceptional cases, the calculation performed here is invalid.

DIN 4108-3 describes in Section 5.3 components for which no moisture proofing is required as there is no risk of condensation water or the method is not suitable for the assessment. It is not possible to assess whether the component under test is underneath.

NH DACH I-Beam, $U=0,096 \text{ W}/(\text{m}^2\text{K})$

Heat protection

The following results are properties of the tested component alone and do not make any statement about the heat protection of the entire room:



Top: Temperature profile within the component at different times. From top to bottom, brown lines: at 3 pm, 11 am and 7 am and red lines at 7 pm, 11 pm and 3 am.

Bottom: Temperature on the outer (red) and inner (blue) surface in the course of a day. The arrows indicate the location of the temperature maximum values. The maximum of the inner surface temperature should preferably occur during the second half of the night.

Phase shift*	non relevant	Heat storage capacity (whole component):	81 kJ/m ² K
Amplitude attenuation **	>100	Thermal capacity of inner layers:	48 kJ/m ² K
TAV ***	0,009		

* The phase shift is the time in hours after which the temperature peak of the afternoon reaches the component interior.

** The amplitude attenuation describes the attenuation of the temperature wave when passing through the component. A value of 10 means that the temperature on the outside varies 10x stronger than on the inside, e.g. outside 15-35 °C, inside 24-26 °C.

*** The temperature amplitude ratio TAV is the reciprocal of the attenuation: $TAV = 1 / \text{amplitude attenuation}$

Note: The heat protection of a room is influenced by several factors, but essentially by the direct solar radiation through windows and the total amount of heat storage capacity (including floor, interior walls and furniture). A single component usually has only a very small influence on the heat protection of the room.

The calculations presented above have been created for a 1-dimensional cross-section of the component.